



### **MIDSTREAM OPERATIONS**

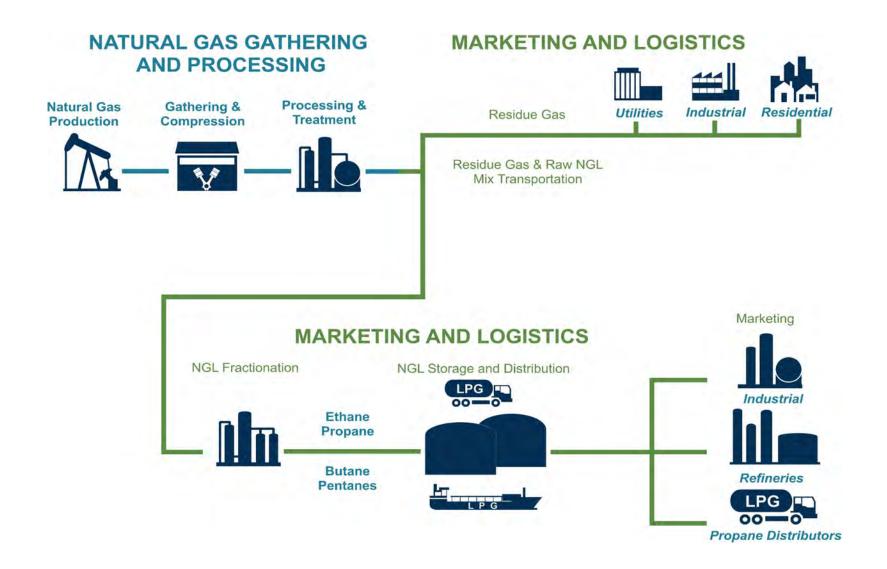
**David Jost** 

Vice President

**DCP Midstream** 

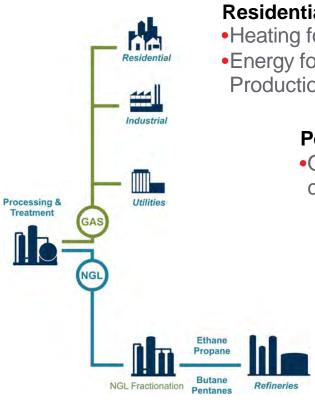
### **Natural Gas Value Chain**





### **Natural Gas Value Chain**





#### **Residential and Industrial**

- Heating for Homes and Businesses
- •Energy for local industries including Manufacturing, Food Production, and Agriculture

#### **Power Generation**

 Over 30% of the Nation's electric power comes from Natural gas!

#### **Products**

- Plastics and Rubber
  - Tires
  - Electronics
  - Automotive and Aerospace
- Gasoline, Detergents, and Fertilizer
- Many other household items!

### Top Value: Safety





#### **Operational Safety**

- OSHA and DOT Regulations
- See Something, Say Something Employee driven safety
- Detailed Facility Siting



#### **Construction safety**

- Dedicated safety inspectors
- Detailed Safe Work Planning and daily Safety Tailgate meetings
- Stop work authority



#### **Facility Security**

- Security checkpoints restrict entry to the facility control room
- Full perimeter security fence
- Security camera monitoring of the entire facility

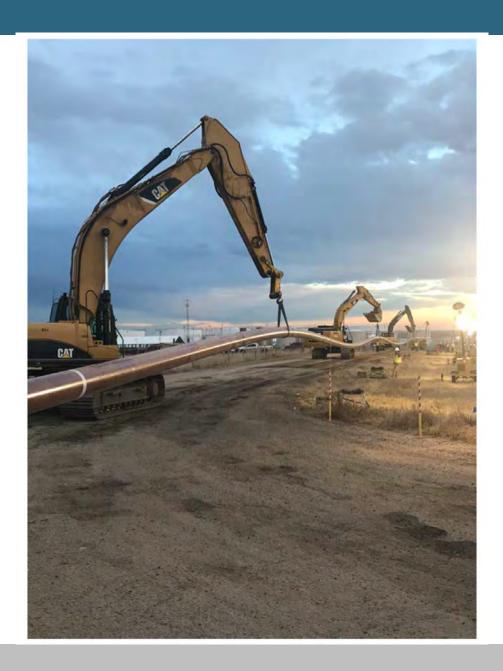


#### **Call Before You Dig**

- One phone call can prevent injury and protect the environment
- Be an advocate for your neighborhood

# **New Pipe**





### Regulatory Engagement - EPA



## U.S. Environmental Protection Agency

- ✓ Water Quality
  - SPCC Spill Prevention, Control, and Countermeasure
  - SWPP Storm Water Pollution Prevention Plan
- ✓ Air Quality / Air Emissions
  - Air Emissions Prevention
  - NSPS New Source Performance Standards
  - MACT Maximum Achievable Control Technology
- ✓ Waste
  - RCRA Resource Conservation and Recovery Act



### Regulatory Engagement - CDPHE



## Colorado Department of Public Health and Environment

- ✓ Construction and Operating Air Permits
- ✓ Storm Water Permits
- ✓ Greenhouse Gas Emission Prevention



### **Regulatory Engagement - COGCC**



### Colorado Oil & Gas Conservation Commission

✓ Spills & Remediation



### **Environmental Compliance – General Activities**



### **Engineering and Controls**

- Emissions control devices –combustors and flares
- Low emissions equipment high efficiency burners, process vent recycle
- Daily environmental monitoring, inspections, data collection and review
- Leak detection and repair programs

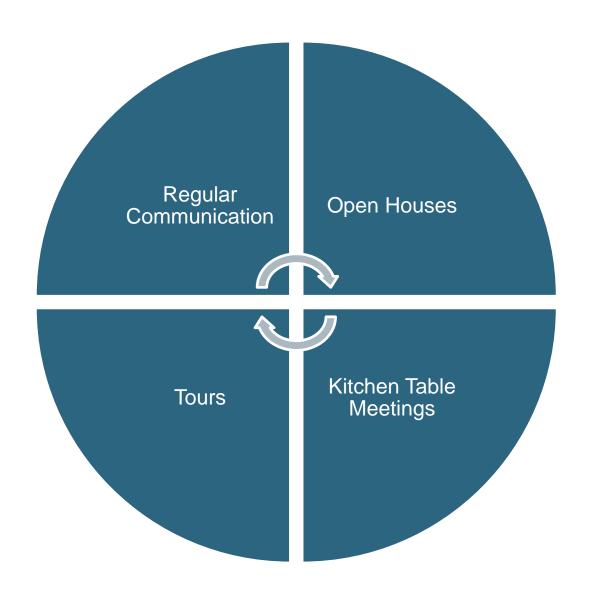


### **Reporting and Investigation**

- Self reporting known deviations from environmental requirements
- Startup, Shutdown, and Malfunction reporting
- Annual emissions reporting
- Supporting agency inspections
- Completing internal audits and implementing corrective actions

### **Neighborhood Engagement**





### **Neighborhood Engagement**



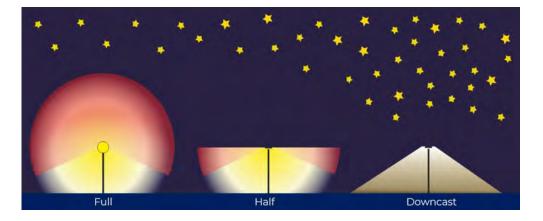


## **Sound Mitigation**

 Major rotating equipment will be enclosed in insulated buildings to reduce sound impact

### **Light Mitigation**

- Downcast LED Lighting
- Dark Skies Lights off at night, except when operators are working on equipment



# **Enclosed Building**





# Lighting





# Lighting





### **Construction Steps**



Phase 1

#### Grading and Earth Work

The site is graded and prepared for construction



#### Phase 2

#### **Foundation**

Concrete foundation is poured



#### Phase 3

#### Steel Structure

Supports and pipe racks are installed



#### Phase 4

# Installation of Equipment & Buildings

Equipment and vessels are installed



**GAS PLANT** 

#### Phase 5

#### Piping and Welding

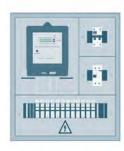
Pipe is installed and welded



### Phase 6

### Electric Wiring

Equipment is wired to electrical power



## **Grading and Earth Work**





## **Foundation**





## **Foundation**





## **Steel Structure**





# **Steel Structure and Pipe Racks**







# **Buildings and Pipe Rack**







## **Construction: Slug Catcher**





Slug Catcher V-950 awaiting Goldhofer. Near crane is RMS 600-ton, far is RMS 900-ton.

### **Construction: Slug Catcher**





Maneuvering
Goldhofer under V950 for transload.
Goldhofer has 28
independentlysteerable axles for
site maneuvering.
(170 tons of
counterweight plate
on crane to right.)

# **Construction: Cooling Fans**





# **Nearing the End of Construction**





# **Nearing the End of Construction**









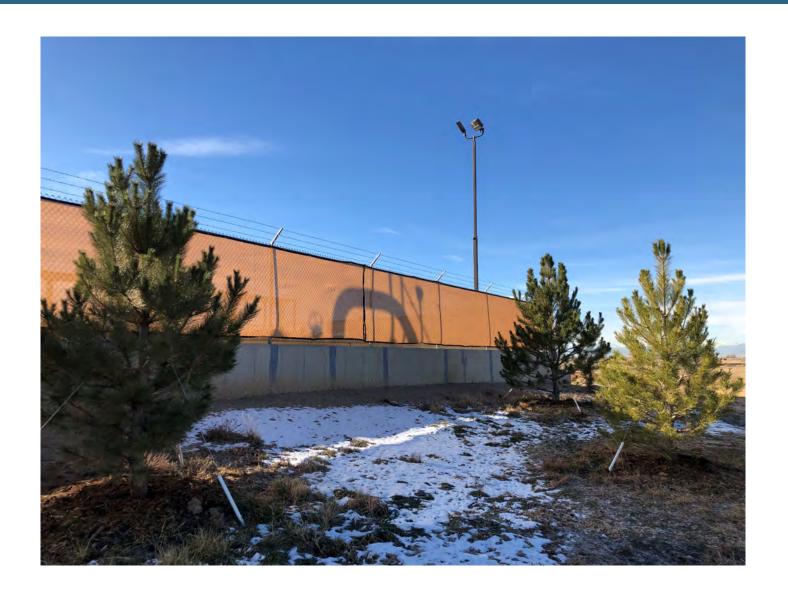
## **Berm and Landscaping**





# Landscaping





### **Plant Control Room**





## **Integrated Collaboration Center (ICC)**















